

ECISS
EUROPEAN COMMITTEE FOR IRON AND STEEL STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION DU FER ET DE L'ACIER
EUROPÄISCHES KOMITEE FÜR EISEN-UND STAHLNORMUNG

EUROPEAN CERTIFIED REFERENCE MATERIAL (EURONORM – CRM)

CERTIFICATE OF CHEMICAL ANALYSIS

EURONORM – CRM No. 058-2 0.15% SULPHUR STEEL

Similar to BS EN 10277:1999

LABORATORY MEANS (4 Values)
mass content in %

Line No.	C	Si	Mn*	P	S*	Cr	Mo	Ni	As	Cu	N
1	0.4156	0.1022	-	0.0086	0.1664	-	0.0564	-	0.0080	0.2528	0.0100
2	0.4173	0.1040	1.1713	0.0090	0.1670	0.1173	0.0567	0.1911	0.0086	0.2534	0.0102
3	0.4186	0.1055	1.1740	0.0092	0.1677	0.1188	0.0572	0.1927	0.0087	0.2559	0.0102
4	0.4205	0.1058	1.1749	0.0094	0.1682	0.1188	0.0574	0.1951	0.0087	0.2567	0.0103
5	0.4206	0.1068	1.1788	0.0095	0.1691	0.1190	0.0581	0.1952	0.0087	0.2586	0.0103
6	0.4218	0.1068	1.1807	0.0095	0.1693	0.1197	0.0582	0.1967	0.0087	0.2587	0.0104
7	0.4223	0.1072	1.1832	0.0096	0.1708	0.1197	0.0583	0.1969	0.0091	0.2594	0.0105
8	0.4226	0.1074	1.1836	0.0096	0.1710	0.1201	0.0584	0.1975	0.0095	0.2605	0.0105
9	0.4227	0.1075	1.1838	0.0096	0.1713	0.1210	0.0586	0.1978	0.0095	0.2609	0.0106
10	0.4228	0.1077	1.1840	0.0098	0.1714	0.1212	0.0586	0.1982	0.0098	0.2611	0.0107
11	0.4230	0.1087	1.1875	0.0099	0.1714	0.1213	0.0589	0.1987	0.0098	0.2615	0.0107
12	0.4232	0.1087	1.1878	0.0100	0.1723	0.1214	0.0593	0.1990	0.0100	0.2617	0.0108
13	0.4249	0.1088	1.1878	0.0103	0.1725	0.1215	0.0593	0.1991	0.0101	0.2631	0.0108
14	0.4264	0.1091	1.1882	0.0103	0.1726	0.1227	0.0594	0.1996	0.0102	-	0.0110
15	0.4268	0.1096	1.1885	0.0103	0.1736	0.1230	0.0601	0.2001	0.0102	0.2637	0.0110
16	0.4275	0.1099	1.1913	0.0108	0.1740	0.1232	0.0603	-	0.0104	0.2642	0.0111
17	0.4290	0.1099	1.1922	0.0108	0.1747	0.1232	0.0605	0.2016	0.0107	0.2646	0.0112
18	0.4292	0.1104	1.1955	0.0109	0.1748	0.1234	0.0607	0.2023	0.0111	0.2658	0.0115
19	0.4310	0.1106	1.2023	-	0.1749	0.1246	0.0624	0.2042	-	0.2666	0.0116
20	0.4327	0.1130	1.2041	-	-	-	-	0.2076	-	0.2698	-
M_M	0.4239	0.1080	1.1863	0.0098	0.1712	0.1211	0.0589	0.1985	0.0095	0.2610	0.0107
s_M	0.0045	0.0025	0.0087	0.0007	0.0027	0.0020	0.0015	0.0039	0.0009	0.0044	0.0005
s_w	0.0015	0.0021	0.0048	0.0003	0.0019	0.0009	0.0006	0.0014	0.0003	0.0021	0.0002

M_M: Mean of the intralaboratory means s_M: Standard deviation of the intralaboratory means
s_w: Intralaboratory standard deviation s_b: Interlaboratory standard deviation $s_M = \sqrt{s_D^2 + s_W^2/4}$

The laboratory mean values have been examined statistically to eliminate outstanding values. Where a “-” appears in the table it indicates that an outlying value has been omitted by either the Cochran or Grubbs Test.

CERTIFIED VALUES
mass content in %

	C	Si	Mn*	P	S*	Cr	Mo	Ni	As	Cu	N
M_M	0.424	0.1080	1.186	0.0098	0.1712	0.1211	0.0589	0.199	0.0095	0.261	0.0107
C(95%)	0.002	0.0012	0.004	0.0004	0.0013	0.0010	0.0007	0.002	0.0005	0.002	0.0003

*Note: Due to the high level of sulphur in this steel the certified values for sulphur and manganese do NOT apply to determination of these elements by optical emission spectrometry.

The half-width confidence interval C(95%) = $\frac{t \times s_M}{\sqrt{n}}$ where t is the appropriate Student's t value and n is the number of acceptable mean values

For further information regarding the confidence interval for the certified value see ISO Guide 35:1999 section 4.

NB An area 6mm in diameter in the centre of the discs, ECRM 058-2(D) should be avoided for optical emission spectrometry.



This reference material was prepared and issued by:
BUREAU OF ANALYSED SAMPLES LIMITED

Newham Hall, Middlesbrough, England

On behalf of:- The Iron and Steel Nomenclature Co-ordinating Committee (COCOR) of the ECISS, after approval by all the participating laboratories and all the producing organizations. (France-IRSID/CTIF, Germany-Iron and Steel CRM Working Group: VDEh, BAM & MPI für Eisenforschung, Nordic Countries-Nordic CRM Working Group, UK-BAS Ltd.)

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METHODS USED
EURONORM – CRM No. 058-2

Element	Line Number	Methods
C	1-2-4-5-6-7-8-9-10-11-12-13-15-16-17-18-19-20	Combustion, infrared absorption
	3-14	Combustion, non aqueous titration
Si	1-2-6-7	Gravimetric, dehydration with perchloric acid
	3-4-15-17-20	Photometric as molybdenum blue, without extraction
	5	FAAS
	8-9-11-12-13-16-18-19	ICP-OES
	10	Photometric as silicomolybdate, without extraction
Mn	14	Gravimetric, dehydration with sulphuric acid
	2-3-6-11-17-18	Photometric, oxidation with periodate
	4-7-8-9-10-13-14-15-19-20	ICP-OES
	5-12-16	FAAS
P	1-2-7-9-10-12-14-15-18	ICP-OES
	3-8-11-13-16	Photometric as phosphovanadomolybdate, extraction
	4	ICP-MS
	5-6-17	Photometric as molybdenum blue, without extraction
S	1-2-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19	Combustion, infrared absorption
	3	Gravimetric as barium sulphate after chromatographic separation of SO ₂ on alumina
Cr	2-3-5-7-8-9-12-13-14-15-16-17-18-19	ICP-OES
	4-6-10-11	FAAS
Mo	1-7-10-14	FAAS
	2-3-4-5-8-9-11-12-13-15-16-17-18-19	ICP-OES
	6	ICP-MS
Ni	2-6-9-10-12-13-14-15-17-18-20	ICP-OES
	3-4-5-7-8-11-19	FAAS
As	1	ICP-OES, evolution as arsine
	2-15	ICP-MS
	3-7-12-17	ETAAS
	4-9-10-13	AAS, evolution as arsine
	5-8-11-14-16-18	ICP-OES
	6	Photometric with diethyldithiocarbamate, separation as arsine
Cu	1-4-8-9-10-11-12-13-15-17-18-19-20	ICP-OES
	2-3-5-6-7-16	FAAS
N	1-2-3-4-6-7-8-9-10-11-12-13-14-15-16-17-18-19	Thermal conductivity, decomposition in graphite crucible
	5	Acidimetric titration after distillation, visual end-point

Abbreviations: ETAAS Electrothermal Atomic Absorption Spectrometry
 FAAS Flame Atomic Absorption Spectrometry
 ICP-MS Inductively Coupled Plasma - Mass Spectrometry
 ICP-OES Inductively Coupled Plasma - Optical Emission Spectrometry

PARTICIPATING LABORATORIES

Acerinox SA, Algeciras, Spain	Dillinger Hüttenwerke AG, Dillingen-Saar, Germany
Ascometal, Fos-sur-Mer, France	Höganäs AB, Höganäs, Sweden
Böhler Edelstahl GmbH & Co KG, Kapfenberg, Austria	Hüttenwerke Krupp Mannesmann GmbH., Duisburg, Germany
Bundesanstalt für Materialforschung und -prüfung (BAM), Berlin, Germany	Luxcontrol SA, Esch-sur-Alzette, Luxembourg
Carsid SA, Couillet, Belgium	NILAB, Avesta, Sweden
Centre Technique des Industries de la Fonderie (CTIF), Sèvres, France	Rautaruukki Steel, Raahе, Finland
Centro Nacional de Investigaciones Metalurgicas (CENIM), Madrid, Spain	Ridsdale & Co Ltd., Middlesbrough, UK
Corus, Construction & Industrial, Scunthorpe, UK	SOLLAC, Florange, France
Corus, Engineering Steels, Stocksbridge, UK	SOLLAC, Fos-sur-Mer, France
Corus, Iron Services, IJmuiden, Netherlands	Swedish Institute for Metals Research (SIMR), Stockholm, Sweden
Corus, Swinden Technology Centre, Rotherham, UK	Voest Alpine Stahl GmbH, Linz, Austria

DESCRIPTION OF THE SAMPLE

This sample is available in the form of chips passing a 1700 μ m aperture sieve from which the fines passing a 250 μ m aperture sieve have been removed. It is supplied in bottles containing 100g...ref ECRM 058-2(C). It is also supplied in the form of 38mm dia. discs...ref ECRM 058-2(D)

INTENDED USE & STABILITY

The chip sample, ECRM 058-2(C), is intended for the verification of analytical methods, such as those used by the participating laboratories, for the calibration of analytical instruments in cases where the calibration with primary substances (pure metals or stoichiometric compounds) is not possible and for establishing values for secondary reference materials.

It will remain stable provided that the bottle remains sealed and is stored in a cool, dry atmosphere. When the bottle has been opened the lid should be secured immediately after use. If the contents should become discoloured (eg oxidised) by atmospheric contamination they should be discarded.

The disc sample, ECRM 058-2(D), is intended for establishing and checking the calibration of Optical Emission and X-Ray Spectrometers for the analysis of similar materials. The "as received" working surface of the sample should be finished before use to remove any protective coating. It will remain stable provided that it is not subjected to excessive heat (eg, during preparation of the working surface).

TRACEABILITY

The traceability of this ECRM is ensured by the use of either stoichiometric analytical techniques or methods which are calibrated against pure metals or stoichiometric compounds.

FURTHER INFORMATION

For information regarding the preparation, certification and supply of these European Certified Reference Materials (EURONORM-CRMs) and the use of the statistical information given on this certificate, please refer to CEN Report CR 10317 and ECISS Information Circular No. 5, both of which are available from the national standards body in your country. (In the UK this is the BSI, 389 Chiswick High Road, London W4 4AL).

Des informations complémentaires sur la fabrication, la certification et la distribution des Matériaux de Référence Certifiés Européens (EURONORM-MRC) ainsi que sur l'utilisation des informations statistiques données sur le certificat se trouvent dans le Rapport CEN CR 10317 et dans la circulaire d'information No. 5 (ECISS). On peut se procurer ces deux circulaires auprès des organismes nationaux de normalisation. (Pour la France: AFNOR, 11 Avenue Francis de Pressensé, 93571 - Saint Denis la Plaine Cedex).

Angaben über Herstellung, Zertifizierung und Bezugsmöglichkeiten dieser Europäischen Zertifizierten Referenzmaterialien (EURONORM-ZRM) sowie über die Anwendungen der in diesem Zertifikat enthaltenen statistischen Daten finden sich im CEN-Report CR 10317 und in der Mitteilung Nr. 5 (ECISS), beide zu beziehen durch die nationalen Normenorganisationen. (In Deutschland bei der Vertriebsstelle des DIN: Beuth-Verlag GmbH, Burggrafenstrasse 4-10, 10787 Berlin).

For information angående tillverkning, certifiering och distribuering av dessa europeiska certifierade referensmaterial (EURONORM CRM) och för användning av statistisk information, som angivits i detta certifikat, refereras till CEN rapport CR 10317 och dill informationscirkulär Nr. 5 (ECISS) från den nationella standardiseringsorganisationen. (I Sverige är det SIS, Box 6455, SE-113 82 Stockholm, i Finland är det SFS, PL. 116, FIN-002 41, Helsinki, i Danmark är det DS, Kollegievej 6, DK-Charlottenlund 2920, i Norge är det NSF, Drammensveien 145 A, Postboks 353 Skøyen, NO-0213 Oslo, på Island är det STRI, Holtagarðar, IS-104 Reykjavik).